

# Connecting Ignition Modbus TCP to Modbus Serial Devices

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## Abstract

This tutorial details how to connect existing Modbus RTU devices over a serial network into the Ignition Modbus TCP driver using a third party serial to ethernet gateway.

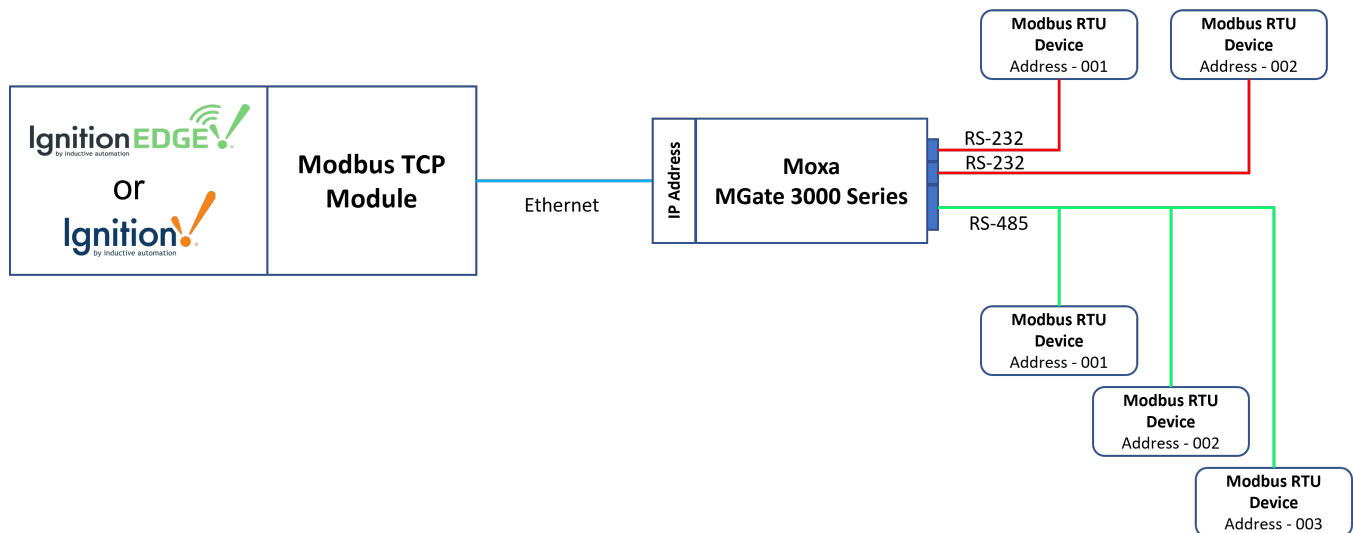
For this tutorial we are using three CLICK PLCs connected over RS-485 and an [MGate MB3170/MB3270 Series Gateway](#) from Moxa which is readily available for purchase from [Amazon](#).



CirrusLink provides this tutorial for information only. For assistance with the Moxa Gateway, please contact [Moxa Support](#) and for assistance with the Modbus TCP Driver/OPC tags, please contact [Inductive Automation](#).

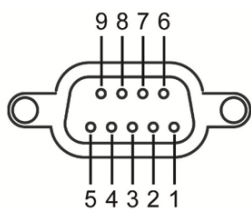
## MGate Topology and serial connections

The image below shows an example of how Modbus RTU Devices would be connected through the Moxa gateway.



The gateway uses male DB9 serial ports to connect to the Modbus RTU or ASCII devices.

Each port supports three serial interfaces: RS-232, RS-422 and RS-485 (both 2 and 4 wire) with the pinout shown below:



Pin	RS-232	RS-422/ RS-485 (4W)	RS-485 (2W)
1	DCD	TxD-	-
2	RxD	TxD+	-
3	TxD	RxD+	Data+
4	DTR	RxD-	Data-
5	GND	GND	GND
6	DSR	-	-
7	RTS	-	-
8	CTS	-	-
9	-	-	-

## MGate Configuration

### Initial Configuration Access

Moxa provide a Windows based utility that can be used to connect to the MGate and aid in configuring the unit. But the MGate also provides a native web UI that provides the same functionality from any operating system. Out of the box the MGate will have the following default TCP/IP address and default Account and Passwords:


The MGate MB3180 also supports login via a web browser.

Default IP address: **192.168.127.254**

Default account: **admin**

Default password: **moxa**

Temporarily set your computer's Ethernet domain to the 192.168.127.xxx domain. Once you have done that, open a web browser and browse to <http://192.168.127.254>. That will result in the following web page being displayed:



Total Solution for Industrial Device  
Networking

www.moxa.com

■ Model	- MGate MB3180	■ IP	- 192.168.1.96	■ MAC Address	- 00:90:E8:9F:13:92
■ Name	- MoxaModbus	■ Serial No.	- TBAJE1052026	■ Firmware	- 2.2 Build 20090212

Account :

Password :

Log in

After you enter the default **admin/moxa** credentials you will be prompted to enter a new password.



This is the password that you will need to record and keep for future access to the MGate unit.

### Setting a Static IP Address

Once you have logged into the MGate unit, navigate to the **"Network Parameter"** tab within the web UI. The MGate unit provides for both DHCP as well as STATIC IP settings. Because we want the MGate to reliably appear at a known IP address after things like power outages and resets, it is best to configure the device with a known STATIC IP address.

**MOXA®** Total Solution for Industrial Device Networking

Model - MGate MB3180 IP - 192.168.1.96  
Name - MoxaModbus Serial No. - TBAJE1052026

- Main Menu  
Overview  
Basic Settings  
**Network Settings**  
Serial Settings  
- Protocol Settings  
- System Management  
Save/Restart  
Log Out

## Network Parameters

Network Settings

IP configuration Static

IP address

Netmask

Gateway

DNS1

DNS2

**Submit**

- Under the "IP Configuration" drop down in the Web UI, select "Static".
- Enter a Static IP address that makes sense in your network topology. In this example, we have used 192.168.1.96



Once we get a static IP assigned to the Moxa MGate unit, we can revert our computer from the Moxa default IP domain to it's typical DHCP /fixed IP address.

- Set the Netmask to what makes sense in your network topology (typically this will be a 255.255.255.0 setting)
- Finally, setup a Gateway IP address. Note, in typical use cases routing thru a Gateway will not be used.
- The DNS1 entry can default to the Gateway IP set above in most use cases.
- Once all of the entries have been made, click on the **"Submit"** button to activate these settings.



In most use cases you will now that to set the Ethernet interface for your computer back to the typical network settings it was originally using. The MGate Web UI will now be accessed thru the new TCP/IP address that you assigned.

## Configuring the Serial Port

The purpose of the Moxa MGate device is to provide that translation layer between the more modern Modbus TCP layer of the protocol to the original Modbus RTU protocol that was designed to work over legacy RS-232/RS-485 serial networks.

The next step is to configure is the type of serial port connection (RS-232, RS-485 2 Wire, RS-485 4 wire, or RS-422) and the serial port UART parameters of baud rate, data bits, stop bits, and parity. Click on the left "Serial Settings" tab to bring up this configuration page:

## Serial Settings

Port	Baud rate	Parity	Data bit	Stop bit	Flow control	FIFO	Interface	RTS on delay	RTS off delay
1	19200	None	8	1	None	Enable	RS-485 2-wire	0	0

**Submit**



This tutorial is focused on the physical setup of a RS-485 2 wire serial network with 3 CLICK Modbus RTU devices all on the RS-485 network. The baud rate is set to 19200 baud with no parity, 8 data bits, and 1 stop bit.

## Configuring the Modbus TCP Parameters

The next step is to configure the Modbus TCP parameters of the MGate. This includes the Initial Delay, the TCP Port number that Modbus TCP will be listening on, the Response Time-out of any Modbus RTU slave devices attached to the MGate, and the Inter-character Time-out and Inter-frame Delay.

Setup the Modbus Parameters as shown below:

### Modbus Parameters

Modbus Settings

Initial Delay

0

(0-30000ms, Default: 0ms)

Modbus Listen Port

502

(1-65535, Default: 502)

Modbus TCP Exception

☐ Enable

Response Time-out

Response Time-out

(10-120000ms, Default: 1000ms)

Port1

1000

Auto Detection

TCP/ProCOM

1000

Interval Time-out

Inter-character Time-out

(10-500ms, Default: 0ms)

Port1

0

Inter-frame Delay

(10-500ms, Default: 0ms)

Port1

0

Submit

0ms Initial Delay

Standard Modbus TCP Port is 502

Use no-response timeout instead of Modbus TCP exception codes.

How long to wait for a Modbus RTU slave device to start responding.

Set to zero (0) for the MGate to automatically determine this setting.

Set to zero (0) for the MGate to automatically determine this setting.

## Configuring the Modbus Routing

The last item to configure on the MGate is the Modbus Routing. This informs the MGate which serial port to use for a range of Modbus RTU slave device addresses. For this example, we're using an MGate MB3180 which only has a single serial port, so the routing is simple. For other MGate units with multiple serial ports this would inform the MGate which serial port to use for associated Modbus RTU slave device addresses.

### Modbus Routing

Slave ID Table

Channel No.	Type	Slave ID Range (Virtual ID<->Real ID)	Destination
<input type="checkbox"/> 01	Modbus serial	001 - 010 <-> 001 - 010	Port1 (Serial)

Add

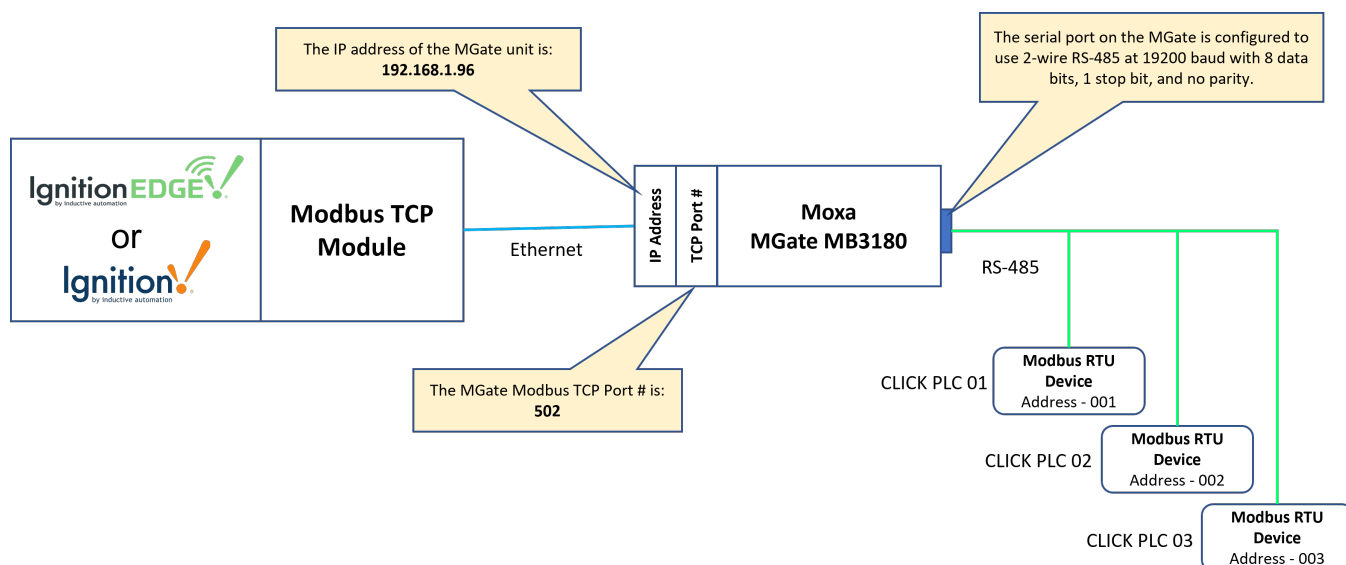
Remove

Modify

Submit

Route Modbus RTU slave device address's 1 thru 10 to serial Port 1.

Once the configuration steps have been completed, the resulting network topology is shown below:



## Configuring the Ignition Modbus TCP Driver

Now that the MGate unit is setup and providing a Modbus TCP to Modbus RTU RS-485 multi-drop serial network, we'll proceed to setting up the Modbus TCP driver in Ignition to take advantage of this network.



When setting up a network like this that we will only setup a single Modbus TCP Device Connection to talk to all three (3) of the Modbus RTU slave devices connected to the MGate.

In Ignition, from the left hand menu bar, select Config > OPC UA > Device Connections > Create new Device... and select the "Modbus TCP" driver from the list of protocols:

☐ **DNP3 Driver**

Connect to a DNP3 outstation.

☐ **Modbus RTU over TCP**

Connect to devices that implement the Modbus RTU protocol over TCP.

☒ **Modbus TCP**

Connect to devices that implement the Modbus TCP protocol.

☐ **Omron FINS/TCP**

Connect to devices that implement FINS over TCP.

☐ **Omron FINS/UDP**

Connect to devices that implement FINS over UDP.

This will display the Modbus TCP configuration page. Setup the configuration as shown below:

General	
Name	Click PLC RS485 Network
Description	Click PLCs on Multidrop RS-485
Enabled	<input checked="" type="checkbox"/> (default: true)

Connectivity	
Hostname	192.168.1.96 Hostname/IP address of the Modbus device.
Port	502 Port to connect to. (default: 502)
Local Address	 Address of network adapter to connect from. (default: )
Communication Timeout	2000 Maximum amount of time to wait for a response. (default: 2,000)

Note that in the Description I have noted that there are multiple PLCs on this Modbus TCP connection.

This is the IP Address that we configured for the MGate that we'll be connecting to.

This is the TCP/IP Port number we configured the MGate to use for Modbus TCP..

Once you save the configuration for the Modbus TCP connection and everything is setup properly on the MGate you should see the **"Status"** of the connection change to **"Connected"**.

Click PLC RS485 Network	Modbus TCP	Click PLCs on Multidrop RS-485	true	Connected	<a href="#">More</a>	<a href="#">edit</a>
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## Setting up the Ignition Tags and associating with Modbus PLC and registers

In Ignition Designer, create a tag tree under your required Tag Provider for each of the CLICK Modbus PLCs. Now we can start to add OPC tags under each PLC folder and associate with the appropriate Modbus PLC and Register.

When you configure Ignition tags that pull Modbus register information from any of the Modbus RTU devices connected to the MGate unit, you will need to specify the Modbus RTU Address, Modbus Data Type and Modbus Register Address by appending to the OPC Server Path in the OPC Item Path.

The format is [OPCServerPath]X.YYYZZZZZ where:

X = Modbus RTU Address

YYY = Modbus Datatype Designator

ZZZZZ = Modbus Register Address



Reference the [Modbus Addressing](#) Inductive Automation document for details on the correct designator to use for the datatype

For example, with the OPC UA Server Path as `ns=1;s=[Click PLC RS485 Network]`, the OPC Item Path would be configured as follows:

- for an analog input of type Float with a Modbus Holding Register address of 28,674 from Modbus RTU Address 1 would be
  - `ns=1;s=[Click PLC RS485 Network]1.HRF28674`
- for a digital input of type Boolean with a Modbus Discrete Input Register address of 1 from Modbus RTU Address 1 would be
  - `ns=1;s=[Click PLC RS485 Network]1.DI1`
- for an analog input of type Integer with a Modbus Holding Register address of 1 from Modbus RTU Address 3 would be
  - `ns=1;s=[Click PLC RS485 Network]3.HR1`



To set the OPC Item Path, double click on the tag to open the properties and edit the OPC Item Path by clicking on the pencil icon.

AI 1 AWS Provider	
Properties	
Basic Properties	
Name	AI 1
Tag Group	Default
Enabled	true
Value	
Value Source	OPC
Data Type	Float
OPC Server	Ignition OPC UA Server
OPC Item Path	ns=1;s=[Click PLC RS485 Network]1.HRF28674

DI 1 AWS Provider	
Properties	
Basic Properties	
Name	DI 1
Tag Group	Default
Enabled	true
Value	
Value Source	OPC
Data Type	Boolean
OPC Server	Ignition OPC UA Server
OPC Item Path	ns=1;s=[Click PLC RS485 Network]1.DI1

HR1 AWS Provider	
Properties	
Basic Properties	
Name	HR1
Tag Group	Default
Enabled	true
Value	
Value Source	OPC
Data Type	Integer
OPC Server	Ignition OPC UA Server
OPC Item Path	ns=1;s=[Click PLC RS485 Network]2.HR1

In our example, we have three (3) CLICK PLCs on the RS-485 2-wire serial network connected to the MGate and have associated the Modbus register values to tags in each of these folders.

These are the there  
CLICK PLCs with their  
associated Modbus  
register values.

Tag Browser		
AWS Provider		
Tags		UDT Definitions
Tag	Value	Data Type
Opto22		
KC Office		
EPIC PR2		
CLICK 01		
AI 1	72.47	Float
AI 2	25.5	Float
AO 1	72	Float
AO 2	25.5	Float
DI 1	<input type="checkbox"/>	Boolean
DO 1	<input type="checkbox"/>	Boolean
HR1	111	Integer
HR2	123	Integer
CLICK 02		
HR1	2	Integer
CLICK 03		
HR1	682	Integer